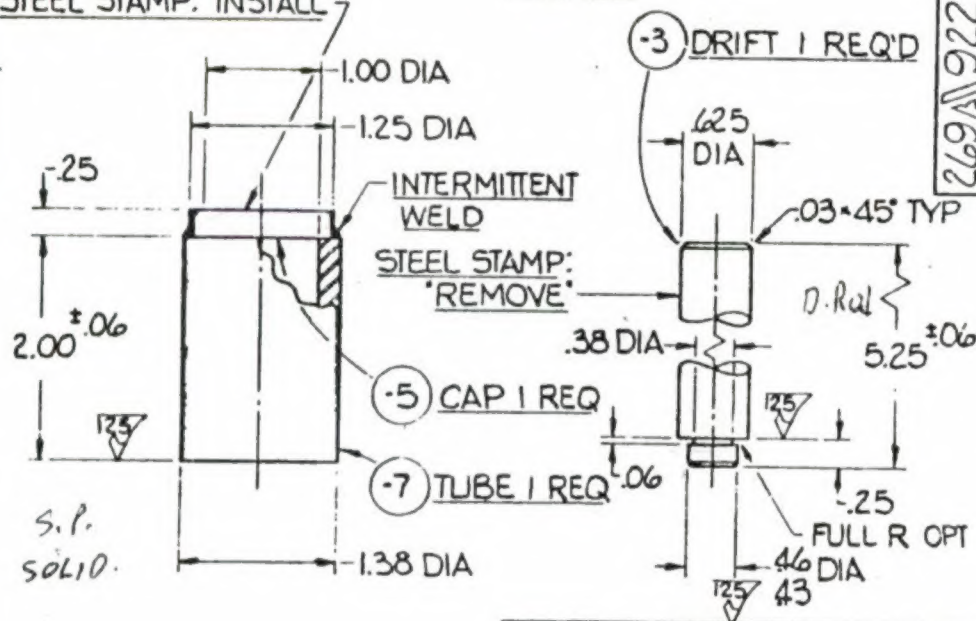


STEEL STAMP: INSTALL

DO NOT SCALE



269A9221

KIT


REVISIONS

SYM	E.O.'S	DESCRIPTION	DRWN	APP'D	DATE

NOTES:

1. IDENTIFY PER HP 8-5 (IMPRESSION STAMP)
2. BLACK OXIDE PER HP 4-50
3. WELD PER HP 11-1

SHOP COPY

		1		-9	ASSY		CONSISTS OF-5&-7		
		1		-7	TUBE	180D.188W.2	SHELBY TUBE	COMMERCIAL	
		1		-5	CAP	1/4 DIA*.25	1018 STEEL	AISI 1018	
		1		-3	DRIFT	5/8 DIA*.525	4130 STEEL	MIL-S 6758 COND F4	
REQD	PART NO.	REQD	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION		
ASSEMBLY OPP.		ASSEMBLY SHOWN		LIST OF MATERIAL					
				UNLESS OTHERWISE SPECIFIED	DRWN	BENEHEL	7861	PUNCH & DRIFT- 269A5050-13 BRG INSTALL	
				DIMENSIONAL TOLERANCES	CHK'D				
				3 PLACE DECIMAL ± .010	APP'D				
				2 PLACE DECIMAL ± .03	APP'D				
				ANGULAR ± 0°30'	APP'D				
				DIMENSIONS TO BE MET BEFORE PLATING.	APP'D				
				CORNER RADIUS .062 ON C' BORES AND SPOT FACES OF 1.250 DIA. OR LESS — .093 RADIUS ON GREATER THAN 1.250 DIA.	APP'D			HUGHES TOOL COMPANY AIRCRAFT DIVISION CULVER CITY, CALIFORNIA 	
NEXT ASSY	USED ON	NEXT ASSY	FINAL ASSY		APP'D				269A9221
APPLICATION	QTY REQD				APP'D				
				SCALE FULL				CODE 02731 SHEET 1 OF 1	

ENGINEER-POST CLEARPRINT 5000-10

YELLOW "B" SIZE FORM 8427 REV. 1-61

REDUCED SIZE PRINT